



Material - ASTM A747 Grade CB7Cu-1 (H1150)

Standard Specification for Steel Castings, Stainless, Precipitation Hardening

Group - Ferrous Stainless Steel Alloys

Sub Group - ASTM A747 / A747M Steel Castings, Stainless, Precipitation Hardening

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Carbon	C %	0.070 max.	Normalising or Annealing or Hardening + Tempering	
Silicon	Si %	1.000 max.		
Manganese	Mn %	0.700 max.		
Phosphorus	P %	0.035 max.		
Sulphur	S %	0.030 max.		
Chromium	Cr %	15.500 17.700		
Nickel	Ni %	3.600 - 4.600		
Copper	Cu %	2.500 - 3.200		
Niobium	Nb %	0.150 - 0.350		
Nitrogen	N %	0.050 max.		
Iron	Fe %	Balance	Mechanical Properties Tensile Strength in Mpa 860 min. Yield Strength in Mpa 670 min. Elongation in % 10 min. Reduction of Area in % - Hardness in BHN 269 min. Impact in Joule -	
-	-	-		
-	-	-		
-	-	-		
-	-	-		
-	-	-		

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
J92180	UNS	USA	Casting
SA-747 CB7Cu-1	ASME	USA	Casting
17-4PH	SAE	USA	Steel
Z 7 CNU 17-04	AFNOR NF	France	Steel
5622	AMS	USA	Bar, Wire, Tube and Forging
X 5 CrNiCuNb 16-4	DIN	Germany	Steel
X 5 CrNiCuNb 16-4	EN	European Union	Forging

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

All information in our data sheets and website is indicative only and is not intended to be a substitute for the full specification from which it is extracted. It is intended to provide typical values to allow comparison between metal alloy option rather than a definitive statement of mechanical performance or suitability for a particular application as these will vary with temperature, product type and product application. It is presented apart from contractual obligations and does not constitute any guarantee of properties or of processing or application possibilities in individual cases. Our warranties and liabilities are stated exclusively in our terms of business.